

Slip 19103

14

Date: Tuesday, 3/11/2008 7:44:04 AM
User: Kim Johnston

Process Sheet

split

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABIN FLOOR PROTECTOR
Job Number	: 37702	Part Number	: D044719011
Estimate Number	: 11244	Drawing Number	: D3281 REV C
P.O. Number	:	Project Number	: N/A
This Issue	: 3/11/2008 S.O. No. :	Drawing Revision	: C
Prsht Rev.	: NC	Material	:
First Issue	: 1/1 Type : THERMOFORMING	Due Date	: 3/30/2008 Qty: 7 Um: Each
Previous Run	: 37240		
Written By	: JO 08/03/11		
Checked & Approved By	:		
Comment	: Est Rev A 04.09.17 New Issue KJ/JLM Est Rev B 07.08.07 Thermoformed in house DL		

Additional Product

Job Number



Seq. #	Machine Or Operation:	Description :
10	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D044-719-011 CHG002		KS 08.03.10
20	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
30	D28541100	Velcro Strip, Looped
Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 8 D2854-1-100 Velcro Strip Looped 1337249		1337077 4x
40	D28543100	Velcro Strip, Hooked
Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 8 D2854-3-100 Velcro Strip Hooked 1337250		1337078 20x
50	D32811	Floor Protector, Fwd LH
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3281-1 Floor Protector Fwd LH 1338018		7x SC 8/3/05

Phit

Customer: CU-DAR001 Dart Helicopters Services

Job Number: 37702

Part Number: D044719011

Machine Or Operation:

032812

Description :

Floor Protector, Fwd RH

Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)
Pick: Packing Kit

Pick: Packing Kit

[illegible]

Description	Batch

1	D3281-2	Floor Protector Fwd RH	Description
32813			

70

D32813

Floor Protector, Aft LH

Comment: Qty: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)
Pick: Packing Kit

Pick: Packing Kit

[illegible]

Description	Batch

Q	Part Number	Description
1	D3281-3	Floor Protector Aft LH

80

D32614

Floor Protector, Aft RH

Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)
Pick: Packing Kit

Pick: Packing Kit

[illegible]

Description	Batch

Part Number	Description
D3281-4	Floor Protector Aft RH

20

QC4

INSPECT 100% KITS FOR COMPLETENESS

Comment: INSPECT 100% KITS FOR COMPLETENESS
PACKAGING 1

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D044-719-011
Location:

Location: _____

PPP Rev:

QC21

FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

12/08/03/26

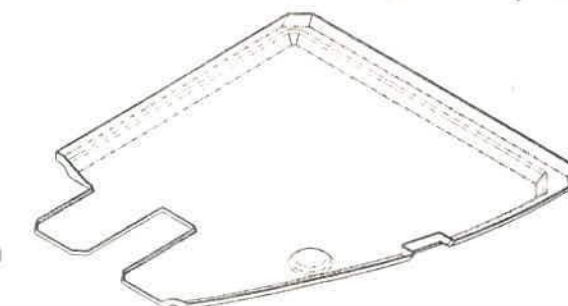
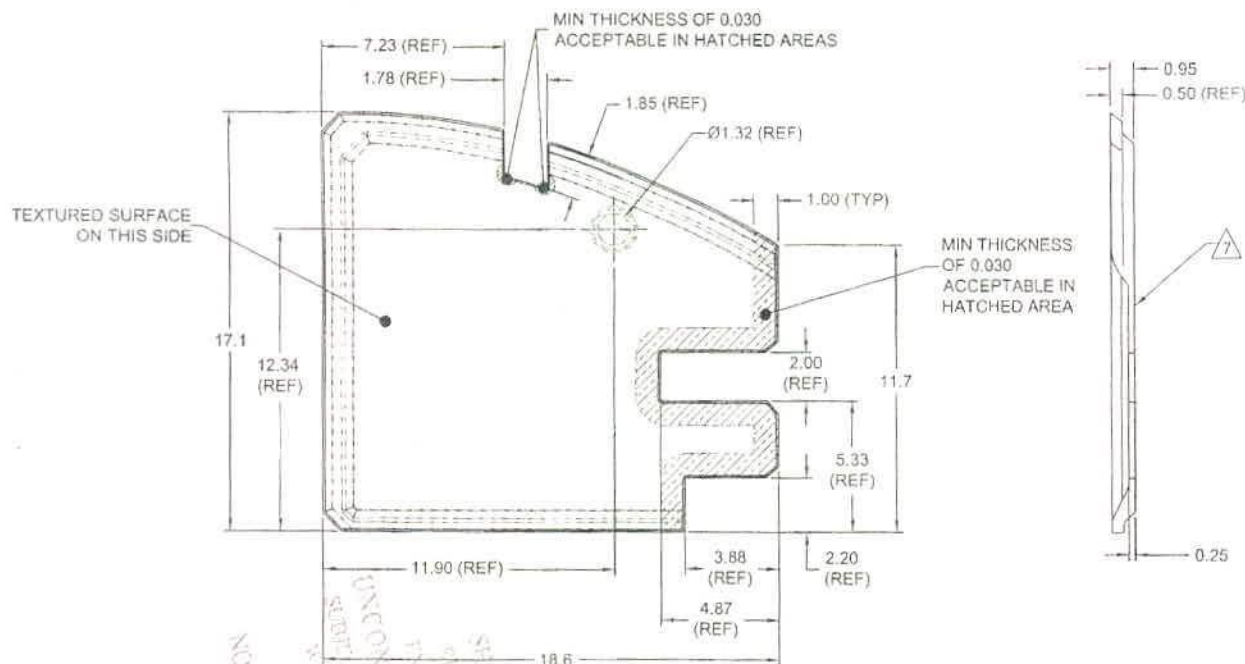
μ 8.0326

RELEASED
07-11-06

D3281-1 NOTES:

- 1) THERMOFORM WITH MOLD D3281-1T1 PER DART QSI 022, TRIM AS SHOWN
MINIMUM THICKNESS AFTER FORMING: 0.080" EXCEPT WHERE INDICATED
- 2) MATERIAL: LEXAN F6006, BLACK No. 701, 0.125" THICK
(REF DART SPEC MLEXS.125-F6006-02)
- 3) FINISH: NONE
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.010 MAX
- 7) IDENTIFICATION: IDENTIFY WITH DART P/N "D3281-1" ON SMOOTH SIDE OF PART USING WHITE PAINT MARKER
- 8) WEIGHT: 1 lb

D3281-1 FLOOR PROTECTOR

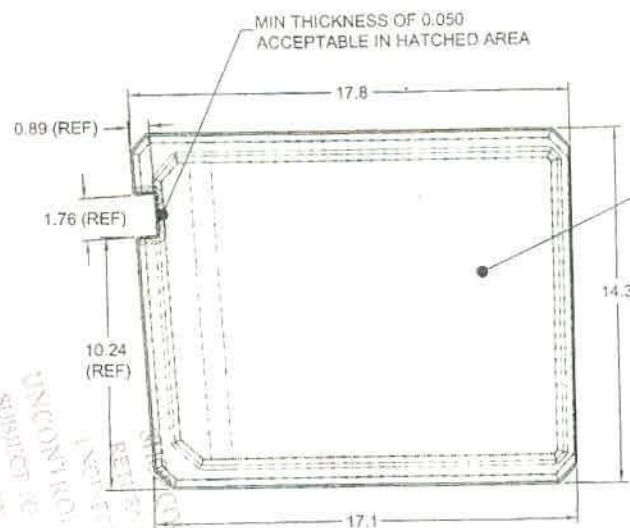
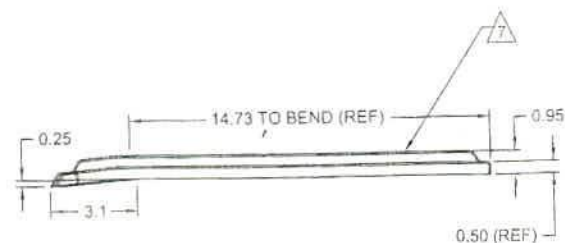


C	UPDATE DIMS TO MATCH PARTS; COLOUR 701 WAS 700; GENERAL UPDATE	LE	07.10.09
B	NOW LEXAN, DIMS AS MANUFACTURED	CP	05.11.25
A	NEW ISSUE	CP	04.05.03
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.10.09		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3281
REV. C
SHEET 1 OF 3
TITLE FLOOR PROTECTOR
SCALE NTS

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RELEASED
07-11-06

D3281-3 FLOOR PROTECTOR
(D3281-4 OPPOSITE)

D3281-3/4 NOTES:

- 1) THERMOFORM WITH MOLD D3281-3T1 FOR D3281-3 AND D3281-4T1 FOR D3281-4 PER DART QSI 022. TRIM AS SHOWN
MINIMUM THICKNESS AFTER FORMING: 0.080" EXCEPT WHERE INDICATED
- 2) MATERIAL: LEXAN F6006, BLACK No. 701, 0.125" THICK
(REF DART SPEC MLEXS 125-F6006 02)
- 3) FINISH: NONE
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.010 MAX
- 7) IDENTIFICATION: IDENTIFY WITH DART P/N "D3281-3/4" ON SMOOTH SIDE OF PART USING WHITE PAINT MARKER
- 8) WEIGHT: 1 lb

DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	LE		
CHECKED	PH	DRAWING NO.	REV. C
MFG APPR	WJP	D3281	SHEET 13 OF 3
APPROVED	WJP	TITLE	SCALE
DE APPR	WJP	FLOOR PROTECTOR	NTS
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